

INFORMATION REPORT

COUNTRY USSR (Krasnodar Oblast)

SUBJECT Sedin Machine Tool Factory at Krasnodar

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1. The Sedin Machine Tool Factory (Stankostroitel'ny Zavod imeni Sedina) at Krasnodar existed before the war and was rather seriously damaged in the fighting for Krasnodar during the German retreat. Almost immediately after the recapture of Krasnodar by the Soviet forces, the reconstruction of the factory was begun. The first machine tools were produced in 1944, when the personnel numbered about 500 and the director was Motailo.
2. The factory now specializes in the production of vertical rotary boring machines (karusel'ny stanok) of various types, including:
 - a. Single-column (odno-stoyechny) vertical boring machine type 152 for the production of articles requiring consecutive turning, boring, drilling, or reaming operations. This machine weighs 7.7 tons. Its approximate clearance (gabaritny) dimensions are 2 x 2 x 3.5 meters; diameter 815 mm. It operates on two electric motors with a total output of about 19 KW.
 - b. Vertical boring machine type 153, with two electric motors with total output of 23 KW; 1,460 rpm; 220 volts.
 - c. Vertical boring machine type 1 A 55. Diameter 1,500 mm.; two electrical motors with total output of about 26 KW; weight about 15.5 tons.
 - d. Vertical boring machine type 1 A 56. Diameter 2,100 mm.; two electric motors with total output of 30 KW; weight about 20 tons.
 - e. Vertical boring machine type 1 A 57. Diameter 2,300 mm.; two electrical motors with total output of 30 KW; weight about 25 tons.

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4. At the end of 1948 and beginning of 1949, the factory employed about 1,000 hands. These included about 700 industrial workmen, about 100 engineering and technical personnel, about 70 apprentices trained in the factory's own school (FZO), and about 80 non-industrial workers. After Motailo's departure, the temporary director was Kaloshin, who was succeeded by Procharov, the present director.

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